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CLAIMS

An impact absorption device comprising:

2	a cylindrically shaped impact absorption member formed of an extruded			
3	material, said member having opposing ends and an exterior wall that defines an			
4	interior volume, said exterior wall including a flanged portion that extends radially			
5	outwardly from said exterior wall;			
6	a bracket removably secured to said flanged portion; and			
7	a mounting member disposed on said bracket for mounting the impact			
8	absorption device to an object to be protected from direct impact.			
1	2. The device of claim 1 wherein the flanged portion extends to at least			
2	one of said opposing ends.			
1	3. The device of claim 1 wherein the exterior wall of the absorption			
2	member includes a plurality of elongated lobes operative to reduce surface friction			
3	upon impact with the device.			
1	4. The device of claim 1 wherein said interior volume is filled with an			
2 .	impact absorbent material.			

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1	5. The device of claim 4 wherein the impact absorbent material is formed			
2	of polyurethane.			
1	6. The device of claim 1 wherein said interior volume is lattice			
2	structured.			
1	7. The device of claim 1 wherein said bracket is adapted to be removably			
2	secured to a plurality of impact absorption members.			
1	8. The device of claim 1 wherein said flanged portion includes a planar			
2	ridge and sidewalls, said planar ridge having spaced apart notches formed			
3	substantially perpendicular to a longitudinal axis of said impact absorption member			
4	and wherein said sidewalls have spaced apart apertures formed therein substantially			
5	perpendicular to said longitudinal axis.			
1	9. The device of claim 1 wherein said mounting member attaches to the			
2	object at an end having an indentation that is complementary to a surface of the			
3	object.			
1	10. An impact absorption device comprising:			
2	a preformed impact absorption member having opposing ender			

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3	a sleeve having opposing ends and formed of an extruded material			
4	dimensioned to cover said absorption member;			
5	a flange removably secured to a portion of said sleeve; and			
6	a mounting member disposed on said flange portion for mounting the impact			
7	absorption device to an object to be protected from direct impact.			
1	11. The device of claim 10 wherein said flange is formed of two			
2	substantially symmetrical halves.			
1	12. The device of claim 10 wherein said impact absorption member is			
2	formed of polyurethane.			
1	13. The device of claim 10 wherein said opposing ends of said impact			
2	absorption member are dumbbell shaped and cover said opposing ends of said sleeve.			
1	14. The device of claim 10 wherein the impact absorption member			
2	includes an interior volume filled with compressed air.			
1	15. An impact absorption device comprising:			

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2	a sleeve having opposing ends and formed of an extruded material			
3	dimensioned to cover an impact absorption member and wherein said sleeve includes			
4	capped ends;			
5	a flange removably secured to a portion of said sleeve; and			
6	a mounting member disposed on said flange for mounting the impact			
7	absorption device to an object to be protected from direct impact.			
1	16. The device of claim 15 wherein said sleeve is filled with an impact			
2	absorption material.			
1	17. The device of claim 16 wherein said impact absorption material is			
2	polyurethane.			
1	18. An impact absorption device comprising:			
2	a cylindrically shaped impact absorption member formed of an extruded			
3	material, said member having opposing ends and an exterior wall that defines a lattice			
4	structured interior volume, said exterior wall including a flanged portion that extends			
5	radially outwardly from said exterior wall;			
6	a bracket removably secured to said flanged portion; and			
7	a mounting member disposed on said bracket for mounting the impact			
8	absorption device to an object to be protected from direct impact.			

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9	19.	The device of claim 18 wherein said flanged portion extends to at least		
10	one of said ends.			
1	20.	An impact absorption device comprising:		
2		an impact absorption member formed of an extruded material		
3	having an exterior wall that defines an interior volume, said member having at least			
4	one open end	, said exterior wall of said member including at least two fastening lobes		
5	having throughholes for receiving fasteners;			
6	a flan	ged bracket formed with fastening tabs adapted to align with said		
7	throughholes	and to receive said fasteners for attaching said flanged bracket to said		
8	impact absorp	otion member; and		
9		a mounting member disposed on said flanged bracket for mounting		

the impact absorption device to an object to be protected from direct impact.

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